



SOLID CARBIDE THREAD MILLS METRIC



Metric PART NUMBER	THREAD Metric	D1 (Cutting Ø)	L2 (Thread length)	P	D (Shank)	OAL	COATING
TNT-M3X0.5	M3x0.5	2.2mm	5mm	0.5	3mm	60mm	TiSiN
TNT-M4X0.7	M4x0.7	3.0mm	8.1mm	0.7	4mm	60mm	TiSiN
TNT-M5X0.8	M5x0.8	4.0mm	9.2mm	0.8	4mm	60mm	TiSiN
TNT-M6X0.75	M6x0.75	4.5mm	11.6mm	0.75	6mm	65mm	TiSiN
TNT-M6X1.0	M6x1.0	4.5mm	11.5mm	1	6mm	65mm	TiSiN
TNT-M8X1.0	M8x1.0	5.3mm	15.5mm	1	6mm	65mm	TiSiN
TNT-M8X1.25	M8x1.25	6.0mm	15.6mm	1.25	6mm	65mm	TiSiN
TNT-M10X1.25	M10x1.25	7.5mm	20.3mm	1.25	8mm	80mm	TiSiN
TNT-M10X1.50	M10x1.50	7.5mm	19.4mm	1.5	8mm	80mm	TiSiN
TNT-M12X1.75	M12x1.75	8.5mm	23.6mm	1.75	10mm	80mm	TiSiN
TNT-M14X2	M14x2	10.0mm	30.5mm	2	10mm	109mm	TiSiN
TNT-M16X2	M16x2	12.0mm	31.0mm	2	12mm	109mm	TiSiN
TNT-M18X2.5	M18x2.5	12.0mm	33.8mm	2.5	12mm	109mm	TiSiN
TNT-M20X2.5	M20x2.5	16.0mm	38.8mm	2.5	16mm	109mm	TiSiN
TNT-M24X3	M24x3	16.0mm	50mm	3	16mm	120mm	TiSiN

Metric PART NUMBER	THREAD Metric	D1 (Cutting Ø)	L2 (Thread length)	P	D (Shank)	OAL	COATING
TD310	M6x1.00	4.318mm	12.7mm	1	4.7625mm (Ø3/16")	63.5mm	TiSiN
TD380	M8x0.75	5.97mm	15.88mm	0.75	6.35mm (Ø1/4")	63.5mm	TiSiN
TD360	M8x1.25	5.97mm	15.88mm	1.25	6.35mm (Ø1/4")	63.5mm	TiSiN
TD420	M10x1.50	7.62mm	19.05mm	1.5	7.9375mm (Ø5/16")	76.2mm	TiSiN
TD500	M12x1.75	9.144mm	22.23mm	1.75	9.525mm (Ø3/8")	89mm	TiSiN
TD600	M16x2.00	11.938mm	31.75mm	2	12.7mm (Ø1/2")	89mm	TiSiN
TD670	M18x1.50	12.446mm	31.75mm	1.5	12.7mm (Ø1/2")	89mm	TiSiN
TD700	M20x2.50	12.573mm	31.75mm	2.5	12.7mm (Ø1/2")	89mm	TiSiN